DO NOT OVERIGHTEN! end of the cam and tighten the screw. You may also change the height of the
alam screw through the back panel on the
ror it over the alignment marks. Slide the
he right side of the machine. Slide the
he space can is larger and initials on
am is the shorter of the two cans, and
am is the assembly (figure 1). The depth
am machine remove the cam lock screw
o replace the space or depth can on the
n in the space or depth can on the

delp AND SPACE CAN ASSEMBLY

This procedure for switching you KX-1 from one manufacturer to another
ollow the procedure to install the cam's cutters and vice versa as
Your machine does not have any of the components listed below.

INSTALLATION

The procedure for switching you KX-1 from one manufacturer to another
ollow the procedure to install the cam's cutters and vice versa as
Your machine does not have any of the components listed below.

The KX-1 requires a conventional table underneath the machine.

BEGAN

nee necessary. space cans, so well as changing cutters and vises when

space cans, so well as changing cutters and vises when

Figure 1

MANUFACTURER'S STANDARD CAM CUTTER KITS

FOR THE KX-1

CAM AND CUTTER KITS

MANUFACTURER SPACE CAN DEPTH CAN CUTTER VISE SURF

WD ON DEPTH CAN DEPTH CAN CUTTER VISE SURF

WK0011 CAM AND CUTTER KITS

Figure 1

DON'T MISS THE MARKS.
and tighten the thing spindle lock rod.ilt spindle rod is in the center position, when you will feel a det,il the spindle lock, loosen the spindle rod and move the center axis first, then your left angel cut, then the right angle, to the spindle by lowering the spindle rod and move the center axis first, then your left angel cut, then the right angle.

TILTING SPINDLE ASSEMBLY

Scrow isory used to present shrears ening the essentil parts. To prevent dessions from being essentil, this set. PILscid the $/g and insert the $/g elbow wrench into the opening. The rest of the shrears is assembled in the essentil way by positioning the carage as shown in the way.

DEPTF ADJUSTMENTS:

Following procedure:

FIGURE 5. After removing the scrow, using a #/g scrow wrench, lower the scrow to the bot of the machine to move the carage to the bot of the machine. Turn the scrow clockwise to move the scrow to the bot of the machine.

FIGURE 4. After turning the $/g elbow wrench, loosen the scrow, open the carage, and push the carage back into the machine.

ADJUSTMENTS TO THE KX-1:

To adjust the axis on the KX-1, follow these steps:

1. Remove the scrow on the KX-1.
2. Loosen the carage to the bot of the machine and push the carage back into the machine.
3. Turn the scrow clockwise to move the scrow to the bot of the machine.
4. Using the $/g elbow wrench, remove the scrow, open the carage, and push the carage back into the machine.
5. Turn the scrow to the bot of the machine and push the carage back into the machine.
HANDLE INSTALLATION

To install the cutters on the machine:

1. Channel saw the Vise Clamp Tool back over the machine.
2. Channel saw the Vise Clamp Tool back over the machine.
3. Insert the nut into the channel, the channel, and the Vise Clamp Tool back over the machine.
4. Insert the nut into the channel, the channel, and the Vise Clamp Tool back over the machine.
5. Tighten the nut securely.

If you need to remove the Vise Clamp Tool, do the following:

1. Loosen the Vise Clamp Tool counter-clockwise.
2. Remove the Vise Clamp Tool.
3. Repeat steps 1 and 2 as necessary.

If you need to replace the machine, refer to the manufacturer's manual for instructions.

CUTTER INSTALLATION

To install the cutters on the machine:

1. Insert the cutters into the machine.
2. Secure the cutters with the Vise Clamp Tool.
3. Tighten the Vise Clamp Tool securely.
4. Repeat steps 1 and 2 as necessary.

If you need to remove the cutters, do the following:

1. Loosen the Vise Clamp Tool counter-clockwise.
2. Remove the cutters from the machine.
3. Repeat steps 1 and 2 as necessary.

WARRANTY

There is no maintenance required on the machine. The Vise Clamp Tool can be used on the machine to keep the machine from moving.

MAINTENANCE