Instructions for adapting removable spacing blocks to older Framon code machines Part # FSB1001

- 1. Remove existing spacing block and discard all parts (spacing block, 10/32 x 1 ½ screw and washers). See Figure 1 (do not remove any other parts)
- 2. To install new spacing blocks, the following procedure should be used. Depress plunger against right side of spacing block holder, Figure 2. Swing left side of spacing block inside spacing block holder and align spacing block until both plunger and end pin engage existing holes.
- 3. To remove spacing block, push spacing block to the right. Pull out on left hand side and spacing block will come out.

Note: If spacing block is longer than distance between horns of spacing block holder, right side of spacing block holder can be bent slightly to accommodate spacing block, see Figure 3.

