

Instructions For Adding The F2SH750 Spacing Block Rack To Your FRA2 Code Machine

The type of base on your code machine will dictate which option you should use to mount the spacing block rack to the machine.

If you have an older #1 or #2 code machine with a wooden base, you must attach the rack with wood screws. A $\frac{1}{4}$ " hole is drilled through the rack to use as a pattern. Choose a length that will not go through the plywood base. The screw should be less than $\frac{1}{4}$ " in diameter. Use washers if necessary to prevent the screw from going through the holes.

If you have a newer machine with the cast aluminum base and no access to a $\frac{1}{4}$ - 28 or $\frac{1}{4}$ -20 tap, you should drill two $\frac{1}{4}$ " holes through the base of the machine and use the supplied $\frac{1}{4}$ -28 allen screws and nuts to secure the rack to the machine.

If you have access to a $\frac{1}{4}$ -28 tap, drill a #3 hole in both locations, using the rack as a guide, and tap the hole. Use the supplied screws to attach the rack to the machine.

If you have access to a $\frac{1}{4}$ -20 tap, drill a #7 hole in both locations. You will need to buy two $\frac{1}{4}$ -20 screws as well as two $\frac{1}{4}$ nuts.