

Medeco M3 Vise Instructions

When using your new vise for Medeco M3 keys, a slot has been milled into the wide side of the bottom of the vise. The clearance dimension of the bottom of the vise is .135"; when cutting a #6 depth you will touch the vise with the cutter the first time in each space position. This is normal, and the small amount of contact will not damage your cutting wheel. We have used the wide side of the vise to offer more support for the key when cutting. You can use the narrow side of the vise top to prevent contact with the cutter, which will leave the vise with a "step" when viewed from the side. If you have any questions about your new vise, contact us at 989-354-5623.