

INSTRUCTIONS FOR USING YOUR NEW DOUBLE SIDED VISE (F2SH050)

Your new double sided vise can be used to hold Interchangeable Core keys as well as foreign auto keys that tip in the regular vise. Use the side with cuts in it to hold Interchangeable Core keys. You will have to use different starting cut positions than what is published in your book, as follows:

7 pin key-.262

6 pin key-.412

Kaba: 6 pin, 140 spacing: .415

6 pin, 150 spacing: .415

7 pin, 150 spacing: .265

This is because of the difference in tip guaging between the regular vise and the double sided vise. Please note this change in your book.

The smooth side can be used to cut most other keys, especially those that tip in the regular vise. The face of this vise is .200, so please be careful not to make a cut to this depth (it is recommended that a maximum cut depth of .203 be made with this vise).

If you have any questions with your new vise, please contact Framon Manufacturing Company at (989) 354-5623.