

### **DC9040C Carbide Cutter Adjustment**

If you are using this cutter with an FRA-2001 or AutoCode machine, you will need to adjust the machine after changing the cutter. In the Machine section of the program (version 2.6), or Application Setup (version 4) screen, click on “Adjust First Cut”. In the center of the screen, click the down arrow (toward tip) until the machine has been changed 51 increments (the number in the white box should indicate -51). If you are using the DuCode or DC-300, this adjustment is not necessary.