

# Cutting Land Rover Large Head Keys With The DC-300

## Code Series E8000-8999 Only

**NOTE: Use DOT Side Of Vise!**

Follow these instructions to cut the new Land Rover large head key with the DC-300 machine. This key **must** be held by the milling in the blank instead of the back of the vise due to the size of the key. It can be duplicated on the machine by holding it in the same manner.

The space key required for this key is **183L**. Insert the key in the right vise as you normally would. Next, insert the large head key into the left vise, holding it by the milling in the blank (see Figure 1 and 2). Be sure the tip stop on the machine extends far enough to stop the key at the tip, and not along the angled tip of the blank.

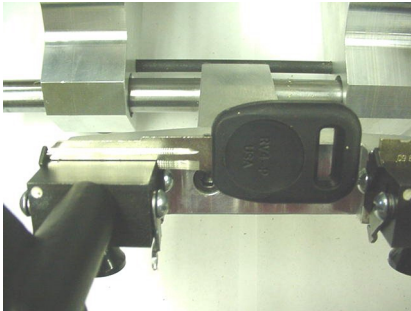


Figure 1

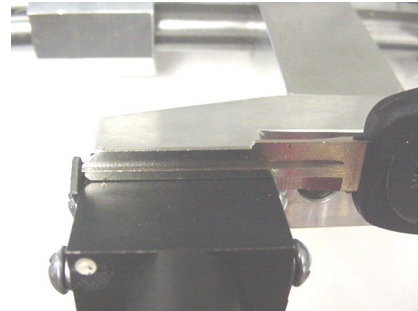


Figure 2

The depth cam for this series is 6C or 200D. Cut the key as you normally would except for the clamping of the key blank.